

This Page Is Inserted by IFW Operations
and is not a part of the Official Record

BEST AVAILABLE IMAGES

Defective images within this document are accurate representations of the original documents submitted by the applicant.

Defects in the images may include (but are not limited to):

- BLACK BORDERS
- TEXT CUT OFF AT TOP, BOTTOM OR SIDES
- FADED TEXT
- ILLEGIBLE TEXT
- SKEWED/SLANTED IMAGES
- COLORED PHOTOS
- BLACK OR VERY BLACK AND WHITE DARK PHOTOS
- GRAY SCALE DOCUMENTS

IMAGES ARE BEST AVAILABLE COPY.

**As rescanning documents *will not* correct images,
please do not report the images to the
Image Problem Mailbox.**

中 華 民 國 專 利 公 報 (19)(12)

(11)公告編號:338315

(44)中華民國87年(1998)08月11日

新 型

全 4 頁

(51)Int. Cl.⁶:A61F13/15

(54)名 稱:具有隆起物構件之複合式可拋棄吸收物件

(21)申 請 案 號:86220335

(22)申請日期:中華民國85年(1996)12月26日

(72)創 作 人:

史帝芬文洛斯威拉契

德國

布魯斯威廉拉威奇

德國

(71)申 請 人:

寶齡公司

美國

(74)代 理 人:陳長文 先生

1

2

[57]申請專利範圍:

- 1.一種供鄰近身體排放區穿著的複合可棄式吸收物件,該物件有一向身體面,一向衣服面,一縱軸與一橫軸,一主吸收構件有一長度與一寬度及一輔吸收構件有一長度與一寬度;該主吸收構件與該輔吸收構件有長度各平行於該縱軸,該輔吸收構件比該主吸收構件較接近該向衣服面,該主吸收構件由連接機構附著於該輔吸收構件;該輔吸收結構之該寬度等於或大於該主吸收構件的該寬度;特徵在該物件在該主吸收構件下另含一圓丘形成元件以升高該向身體面對該排放區。
- 2.根據申請專利範圍第1項之複合可棄式吸收物件,特徵在該圓丘形成元件之最大高度比該主吸收構件的最大高度較大。
- 3.根據申請專利範圍第1項之複合可棄式吸收物件,特徵在該圓丘形成元件有一最大高度為該主吸收構件最大高度之至少1.5倍。
- 4.根據申請專利範圍第1項之複合可棄式吸收物件,特徵在該圓丘形成元件沿該縱軸比沿該橫軸較長,而不伸出該主吸收構件的周緣外。
- 5.根據申請專利範圍第1項之複合可棄式吸收物件,特徵在該主吸收構件之最小寬度比該圓丘形成元件的最大寬度較大,該圓丘形成元件之長度比主吸收構件的長度較短。
- 6.根據申請專利範圍第1項之複合可棄式吸收物件,特徵在該圓丘形成元件含一種吸收泡沫材料。
- 7.根據申請專利範圍第1項之複合可棄式吸收物件,特徵在該主吸收構件順從該下方圓丘形成元件的形勢。
- 8.根據申請專利範圍第1項之複合可棄式吸收物件,特徵在該主吸收構件含至少10%重量比的纖維提供濕穩定性。
- 9.根據申請專利範圍第1項之複合可棄式

吸收物件，特徵在該主吸收構件含至少 15% 重量比的纖維提供濕穩定性。

10. 根據申請專利範圍第 1 項之複合可棄式吸收物件，特徵在該圓丘形成元件位於該主吸收構件與該輔吸收構件之間。

11. 根據申請專利範圍第 1 項之複合可棄式吸收物件，特徵在該輔吸收構件的最小寬度為該主吸收構件最大寬度之至少 1.25 倍。

12. 根據申請專利範圍第 1 項之複合可棄式吸收物件，特徵在該輔吸收構件的最小寬度為該主吸收構件最大寬度之 1.5 至 2 倍。

13. 根據申請專利範圍第 1 項之複合可棄式吸收物件，特徵在該輔吸收構件之該長度至少等於該主吸收構件之該長度。

14. 根據申請專利範圍第 1 項之複合可棄式吸收物件，特徵在該圓丘形成元件係沿該縱軸附著於該輔吸收構件。

15. 根據申請專利範圍第 1 項之複合可棄式吸收物件，特徵在該圓丘形成元件係沿該縱軸，連續沿該圓丘形成元件的全

部縱向延伸附著於該輔吸收元件。

16. 根據申請專利範圍第 1 項之複合可棄式吸收物件，特徵在該圓丘形成元件與該輔吸收構件係整體的。

5. 圖式簡單說明：

第一圖係根據本創作一複合衛生棉具體例之俯視圖；

第二圖為沿第一圖所示複合衛生棉斷面線 2-2 剖視圖；

10. 第三圖沿第一圖與第二圖所示複合衛生棉採自第二圖斷面線 3-3 剖視圖；

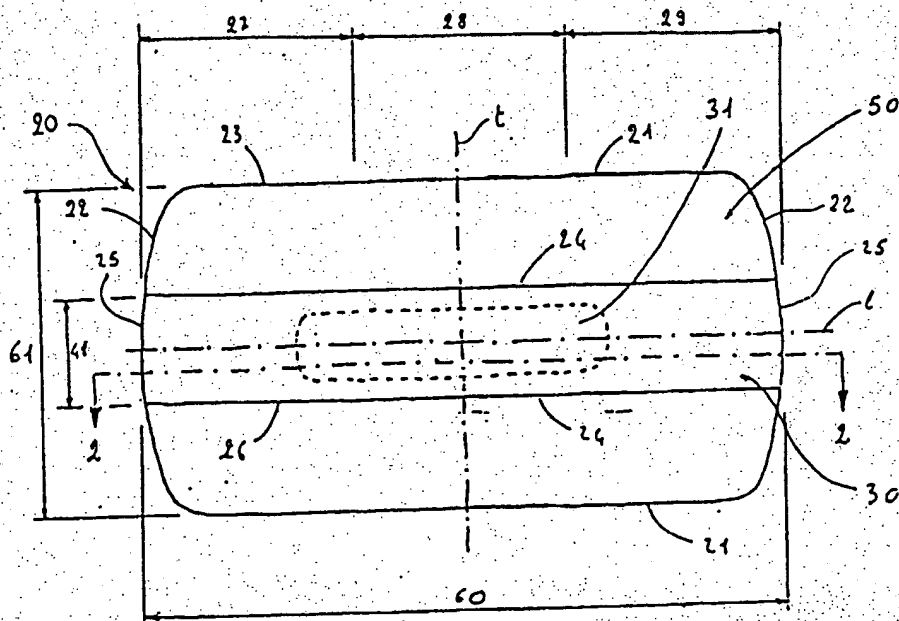
第四圖為根據本創作一複合衛生棉另一具體例之俯視圖；

第五圖為根據本創作一複合衛生棉另一具體例之俯視圖；

15. 第六圖為根據本創作複合衛生棉另一具體例之俯視圖；

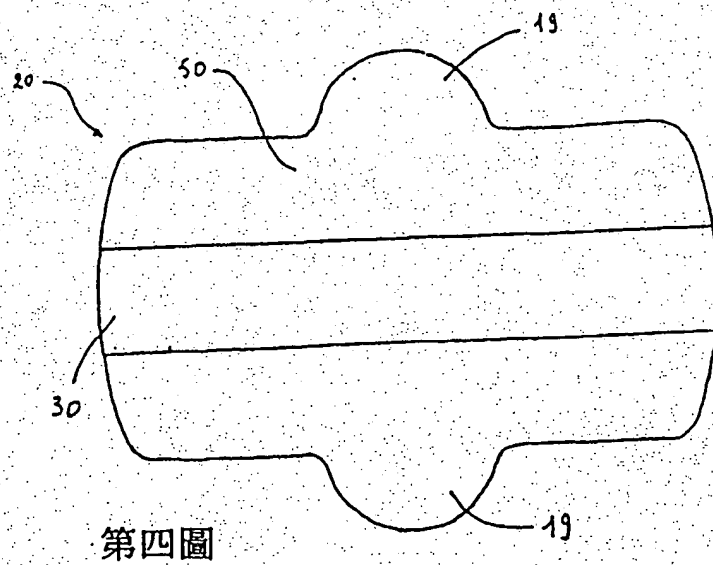
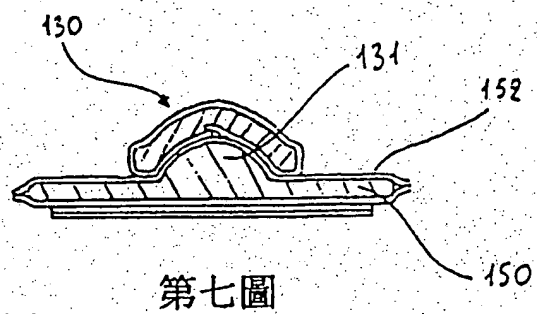
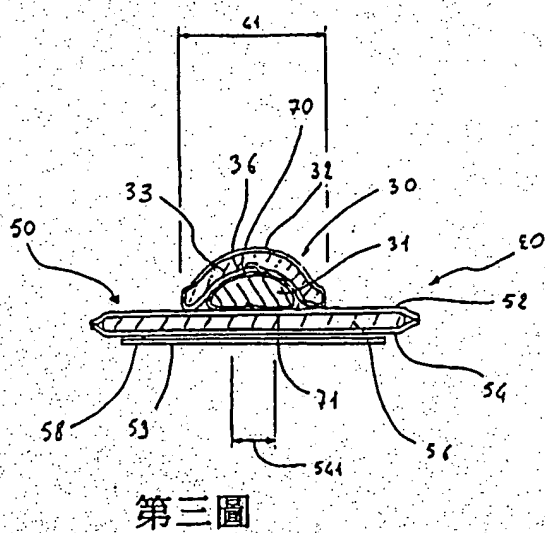
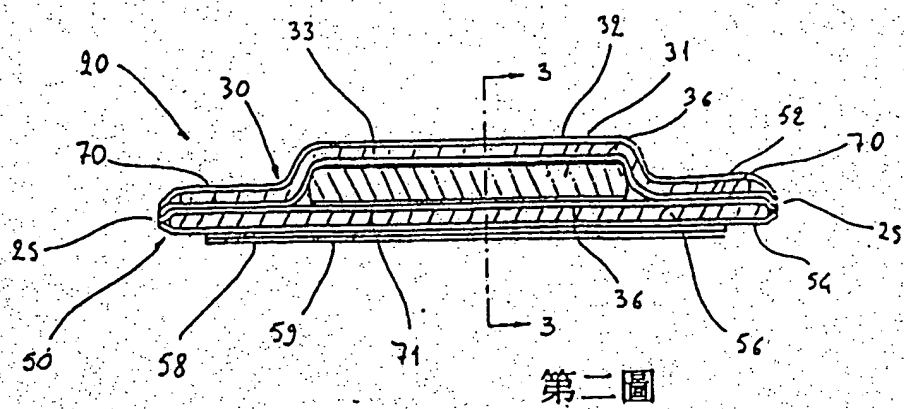
第七圖為根據本創作複合衛生棉另一具體例之剖視圖；

20. 第八圖為根據本創作複合衛生棉又一具體例之剖視圖。

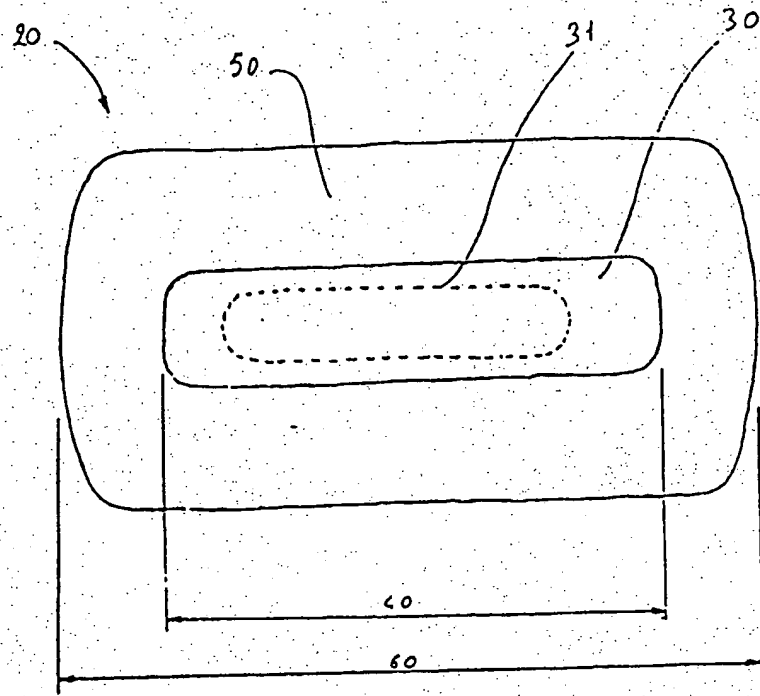


第一圖

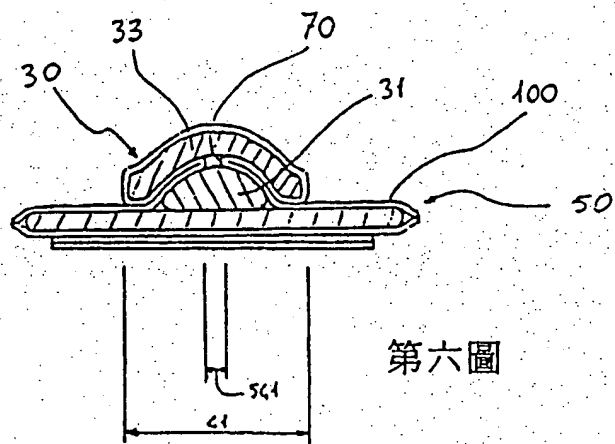
•



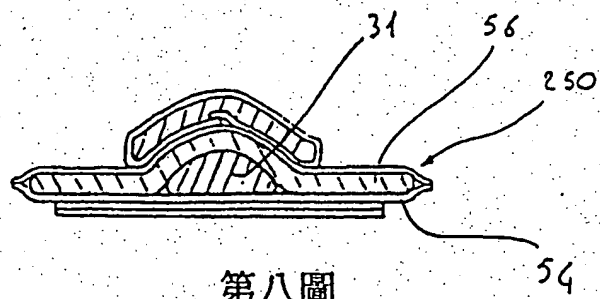
(4)



第五圖



第六圖



第八圖

ABSTRACT OF THE DISCLOSURE

A compound disposable absorbent article for wearing adjacent a body discharge area having a body facing surface, a garment facing surface, a longitudinal axis, a lateral axis, a primary absorbent member with a length and a width and a secondary absorbent member with a length and a width. The primary absorbent member and the secondary absorbent member have their length each parallel to the longitudinal axis. The secondary absorbent member is closer to the garment facing surface than to the primary absorbent member. The primary absorbent member is affixed to the secondary absorbent member by joining means. The width of the secondary absorbent member being equal or greater than the width of the primary absorbent member. The article further comprises a hump forming element below the primary absorbent element to raise the body facing surface towards the discharge area.

85116053

461-8

1
26

ABSTRACT OF THE DISCLOSURE

A compound disposable absorbent article for wearing adjacent a body discharge area having a body facing surface, a garment facing surface, a longitudinal axis, a lateral axis, a primary absorbent member with a length and a width and a secondary absorbent member with a length and a width. The primary absorbent member and the secondary absorbent member have their length each parallel to the longitudinal axis. The secondary absorbent member is closer to the garment facing surface than to the primary absorbent member. The primary absorbent member is affixed to the secondary absorbent member by joining means. The width of the secondary absorbent member being equal or greater than the width of the primary absorbent member. The article further comprises a hump forming element below the primary absorbent element to raise the body facing surface towards the discharge area.

COMPOUND DISPOSABLE ABSORBENT ARTICLE WITH HUMP FORMING ELEMENT

FIELD OF THE INVENTION

The present invention relates to disposable absorbent articles. Disposable absorbent articles are considered to be absorbent devices designed to be worn externally of the body by a user and to receive fluids discharged from the body. In particular the present invention relates to compound disposable absorbent sanitary napkins, catamenials, incontinence inserts and pantliners comprising a hump forming element to raise the body facing surface of the article towards the perineal area of female users.

BACKGROUND OF THE INVENTION

In their simplest form, disposable absorbent articles comprise an absorbent element (sometimes referred to as an absorbent core) interposed between a pervious body-contacting element (sometimes referred to as a topsheet or an overwrap) and an impervious protective barrier (sometimes referred to as a backsheet). The absorbent element is, of course, intended to receive and contain the fluids discharged from the body. The body-contacting element is intended to provide more or less comfortable and dry-feeling contact with body surfaces while allowing free passage of fluids therethrough into the absorbent element. The protective barrier is intended to prevent the fluids which are expelled or which escape from the absorbent element from soiling the user's garments.

In addition to the three functional elements mentioned above, disposable absorbent articles are generally provided with means for supporting the device adjacent the user's crotch area, even as the user moves, where it can most effectively perform its intended function. Typically, absorbent articles such as sanitary napkins, catamenials, incontinence inserts and pantliners are provided with an adhesive attachment means for securing the device to the inner crotch area of the user's undergarments.

While previously known absorbent articles do perform their intended function, each conventional design suffers from certain deficiencies in one or more of absorbency of body fluids, protection of the user's garments from soiling, and/or physical comfort to the user.

With respect to disposable sanitary napkins, at least two general classes presently exist. One such class is identified as being intended for the absorption of medium to high menstrual flows. These sanitary napkins offer a relatively high

absorptive capacity. Absorptive capacity is commonly achieved by providing the sanitary napkin with a relatively thick and bulky absorbent member. While having a relatively high absorptive capacity, the bulkiness of the absorbent member may cause a certain degree of wearing discomfort.

A second class of sanitary napkins are intended for light or low menstrual flows and are commonly referred to as pantliners or pantishields. Sanitary napkins of this class, as a group, are thinner, somewhat more flexible and generally more comfortable than those of the first class. However, sanitary napkins of the second class typically lack the absorptive capacity of sanitary napkins of the first class.

One attempt to provide the benefits of the previously described two classes of sanitary napkins into a single compound sanitary napkin is disclosed in U.S. Patent No. 4,425,130. This compound sanitary napkin comprises a primary menstrual pad and a panty protector joined to one another at their corresponding ends in such a manner that the two constituents are free to move relative to one another along essentially their entire common length. The primary menstrual pad is intended to absorb the bulk of the bodily fluids discharged by the user, while the panty protector is intended to protect the user's garments from soiling. In use, the relative freedom of movement between the primary menstrual pad and the panty protector serves to maintain the primary menstrual pad adjacent the user's crotch region while the panty protector remains associated with the user's undergarment. While the relative freedom of movement between the primary menstrual pad and the panty protector serves to maintain the primary menstrual pad near the user's crotch region, this freedom of movement may lead to a lack of stability if the primary menstrual pad moves laterally beyond the side edges of the panty protector, providing an opportunity for soiling the user's undergarment.

Moreover, the bulky primary menstrual pad, though capable of providing a close body contact, is not sufficiently flexible to mold and conform to the anatomy of the user, and therefore may cause discomfort.

Another attempt to combine the flexibility and the conformability of a thin absorbent article with the close contact with the body provided by a bulky article is disclosed in US application 09/294,663 filed on 19 August 1994 and assigned to Mayer et al. The self adapting compound sanitary napkin described in this application comprises a primary absorbent member having a length and a width and a secondary absorbent member having a length and a width. The primary absorbent member and the secondary absorbent member have a common length. The primary

absorbent member includes an absorbent core and a fluid pervious topsheet superimposed on said absorbent core. The secondary absorbent member includes a fluid pervious topsheet, a fluid impervious backsheet joined to said topsheet and an absorbent element positioned between the topsheet and the backsheet. The primary absorbent member is affixed to the secondary absorbent member by union means. The width of the secondary absorbent member is preferably at least 1.5 times the width of the primary absorbent member.

While this type of design is effective in that it arranges most of the absorbent material along the centre-line of the pad, where it can absorb promptly the bulk of bodily fluids discharged by the user, it still can have the disadvantage of a poor fit to the anatomy. In an attempt to solve this problem the primary absorbent member may be made bulky enough to stay in intimate contact with the body of the user, or, alternatively, a resilient member may be comprised within the primary absorbent member itself; the resilient member may be constituted by e.g. a fibrous material, or by a hollow and resilient structure.

In any case adding bulkiness to the primary absorbent member does not completely solve the problem of a poor fit to the anatomy of the user since these bulky structures, though capable of pushing the body facing side of the sanitary napkin in close contact with the body of the user, are not flexible enough to mold and to conform effectively and tend to collapse when wet.

SUMMARY OF THE INVENTION

The present invention relates to a compound disposable absorbent article with a hump forming element. The compound disposable absorbent article is intended for wearing adjacent a body discharge area and comprises a body facing surface, a garment facing surface, a longitudinal axis and a lateral axis, a primary absorbent member having a length and a width and a secondary absorbent member having a length and a width. The primary absorbent member and the secondary absorbent member have their length each parallel to the longitudinal axis. The secondary absorbent member is closer to said garment facing surface than the primary absorbent member, and the primary absorbent member is affixed to the secondary absorbent member by joining means. The width of the secondary absorbent member is equal or greater than the width of the primary absorbent member. The article further comprises a hump forming element below the primary absorbent element to raise the body facing surface towards said discharge area. The

hump forming element is longer along the longitudinal axis than along the lateral axis, but preferably does not extend beyond the periphery of the primary absorbent member. The maximum height of the hump forming element is preferably greater than the maximum height of the primary absorbent member.

BRIEF DESCRIPTION OF THE DRAWINGS

While the specification concludes with claims particularly pointing out and distinctly claiming the present invention, it is believed that the present invention will be better understood from the following description in conjunction with the following drawings:

FIG. 1 is a top plan view of one embodiment of a compound sanitary napkin according to the present invention;

FIG. 2 is a cross-sectional view as taken along section line 2-2 of the compound sanitary napkin shown in FIG. 1;

FIG. 3 is a cross-sectional view of the compound sanitary napkin shown in FIGS. 1 and 2 as taken along section line 3-3 of FIG. 2;

FIG. 4 is a top plan view of another embodiment of a compound sanitary napkin according to the present invention;

FIG. 5 is a top plan view of another embodiment of a compound sanitary napkin according to the present invention;

FIG. 6 is a cross-sectional view of another embodiment of a compound sanitary napkin according to the present invention;

FIG. 7 is a cross-sectional view of another embodiment of a compound sanitary napkin according to the present invention;

FIG. 8 is a cross-sectional view of still another embodiment of a compound sanitary napkin according to the present invention.

DETAILED DESCRIPTION OF THE INVENTION

This invention is of a compound disposable absorbent article which exhibits absorbency for bodily fluids, the protection of the user's garments from soiling, and physical comfort to the user. The compound disposable absorbent article is described below by reference to a sanitary napkin or catamenial. The term "sanitary napkin", as used herein, refers to an article which is worn by females adjacent to the pudendal region and which is intended to absorb and contain the various exudates which are discharged from the body (e.g., blood, menses, and urine) and which is intended to be discarded after a single use.

The term "compound sanitary napkin", as used herein, refers to a sanitary napkin comprised of separate constituents joined to one another to form a unitary structure.

Interlabial devices which reside partially within and partially external of the wearer's vestibule are also within the scope of this invention. As used herein, the term "pudendal" refers to the externally visible female genitalia and is limited to the labia majora, the labia minora, the clitoris, and the vestibule.

In FIGS. 1-3 one preferred embodiment of a compound sanitary napkin 20 of the present invention is shown. As can be seen in FIGS. 1-3, the compound sanitary napkin 20 comprises a primary absorbent member 30 and a secondary absorbent member 50 affixed together by joining means 70, and a hump forming element 31 comprised between the primary absorbent member 30 and the secondary absorbent member 50.

The compound sanitary napkin has two surfaces, a body contacting or facing surface, and a garment facing or contacting surface. The primary and secondary absorbent members each have corresponding body facing and garment facing surfaces. In use, the secondary absorbent member 50 is intended to stay closer to the garment facing surface of the sanitary napkin 20 than the primary absorbent member 30 which, in turn, is in direct contact with the anatomy of the user. The compound sanitary napkin 20 has two axis, a longitudinal axis and a transverse axis. The term "longitudinal", as use herein, refers to a line, axis or direction in the plane of the compound sanitary napkin that is generally aligned with (e.g., approximately parallel to) a vertical plane which bisects a standing wearer into left and right body halves when the compound sanitary napkin is worn. The terms "transverse" or "lateral", as used herein, are interchangeable, and refer, to a line, axis, or direction which lies within the plane of the compound sanitary napkin that is generally perpendicular to the longitudinal direction.

The primary absorbent member 30 has side edges 24 and end edges 25 which together form the periphery 26 of the primary absorbent member. The secondary absorbent member 50 has side edges 21 and end edges 22 which together form the periphery 23 of the secondary absorbent member and the compound sanitary napkin 20. The compound sanitary napkin 30 has a first end region 27, a central region 28,

and a second end region 29.

The primary absorbent member 30 is that constituent of the compound sanitary napkin 20 intended to first receive the bodily fluids discharged by the user. It comprises a fluid receiving layer 33 and a liquid permeable topsheet or coverstock 32 superimposed on the fluid receiving layer 33.

The fluid receiving layer 33 may be constituted by any material that is flexible, conformable and capable of keeping its integrity when wet in order to enhance body fit and comfort of the primary absorbent member; it may be comprised of several different materials including nonwoven or woven webs of synthetic fibres including polyester, polypropylene, or polyethylene; natural fibres including cotton or cellulose; blends of such fibres; or any equivalent materials or combination of materials. In order to enhance the wet integrity of the structure the primary absorbent member 30 should preferably comprise at least 10% by weight, preferably at least 15% by weight of fibres providing wet stability.

Preferably, the primary absorbent member 30 is flexible such that it will deform under relatively small forces that are experienced during normal use. In addition to being flexible, the materials comprising the primary absorbent member 30 are preferably conformable such that the primary absorbent member is able to provide improved fit into and around the labia and perineum. While being generally flexible and conformable under relatively small forces, those forces exerted by the external female genitalia during use, it is also important that the primary absorbent member 30 has sufficient integrity that when subjected to normal wearing forces it does not crumple when wet. Preferably, the primary absorbent member 30 will have sufficient integrity that it will conform to the contours of the body to provide intimate contact with the exposed genitalia of the female user without crumpling or disintegrating when wet. Intimate contact with the exposed female genitalia helps provide better fluid transfer from the user into the primary absorbent member without allowing fluid to bypass and/or run-off the primary absorbent member. While the flexibility and wet integrity characteristics of the primary absorbent member 30 allow for improved fit, they must be balanced against the need for the product to be both soft and comfortable for the wearer. This balancing can be provided by those skilled in the art for example with the aid of trial and error testing with a small group of users.

The topsheet 32 is compliant, soft feeling, and non-irritating to the wearer's skin. Further, the topsheet 32 is liquid pervious, permitting liquid to readily penetrate through its thickness. A suitable topsheet 32 may be manufactured from a wide range of materials such as woven and nonwoven materials; polymeric materials such as apertured formed thermoplastic films, apertured plastic films, and hydroformed thermoplastic films; porous foams; reticulated foams; reticulated thermoplastic films; and thermoplastic scrims. Suitable woven and nonwoven materials can be comprised of natural fibers (e.g., wood or cotton fibers), synthetic fibers (e.g., polymeric fibers such as polyester, polypropylene, or polyethylene fibers); or from a combination of natural and synthetic fibers.

A preferred topsheet comprises an apertured formed film. Apertured formed films are preferred for the topsheet because they are pervious to body exudates and yet non-absorbent and have a reduced tendency to allow liquids to pass back through and rewet the wearer's skin. Thus, the surface of the formed film which is in contact with the body remains dry, thereby reducing body soiling and creating a more comfortable feel for the wearer.

Suitable formed films are described in U.S. Pat. No. 3,929,135, issued to Thompson on December 30, 1975; U.S. Pat. No. 4,324,246, issued to Mullane, et al. on April 13, 1982; U.S. Pat. No. 4,342,314, issued to Radel, et al. on August 3, 1982; U.S. Pat. No. 4,463,045, issued to Ahr, et al. on July 31, 1984; and U.S. Pat. No. 5,006,394, issued to Baird on April 9, 1991. The preferred topsheet for the primary absorbent member of the present invention is a formed film described in one or more of the above patents and marketed on sanitary napkins by The Procter & Gamble Company of Cincinnati, Ohio as "DRI-WEAVE".

In a preferred embodiment of the present invention, the body or exposed surface of the formed film topsheet is hydrophilic so as to help liquid transfer through the topsheet faster than if the body surface was not hydrophilic so as to diminish the likelihood that menstrual fluid will flow off the topsheet rather than flowing into and being absorbed by the absorbent core.

The topsheet 32 may be associated with the fluid receiving layer 33 in any suitable manner. Suitable manners include, but are not limited to associating the topsheet 32 with the fluid receiving layer 33 with adhesives such as by spray-gluing

or applying lines or spots of adhesives between the topsheet 32 and the fluid receiving layer 33.

Alternatively, or additionally, the topsheet 32 may be associated with the fluid receiving layer 33 by entangling the fibers of the fluid receiving layer 33 with the topsheet 32, by fusing the topsheet 32 to the fluid receiving layer 33 with a plurality of discrete individual fusion bonds.

To insure proper fluid transfer between the topsheet 32 and the fluid receiving layer 33 it is preferred that the topsheet be substantially continuously secured to the underlying fluid receiving layer 33 throughout their common interface. By substantially continuously securing the topsheet 32 to the underlying fluid receiving layer 33 the topsheet 32 will have a reduced tendency to separate from the fluid receiving layer 33 during use. Separation of the fluid receiving layer 33 from the topsheet 32 may inhibit fluid transfer from the topsheet 32 into the underlying fluid receiving layer 33. In the preferred embodiment illustrated in FIG. 3 the fluid receiving layer 33 of the primary absorbent member is completely enwrapped by the topsheet 32.

The hump forming element 31 is positioned below the primary absorbent member 30 and provides the bulkiness necessary to raise the body facing surface of the compound sanitary napkin 20 towards the anatomy of the user; further the hump forming element 31 may preferably be absorbent. The hump forming element 31 may be any means which is generally compressible, resilient, non irritating to the wearer's skin and preferably capable of absorbing and containing body exudates.

The hump forming element 31 may be manufactured from a wide variety of materials commonly used in disposable sanitary napkins, and other disposable absorbent articles, provided they are compressible, resilient and do not collapse when wet. Particularly preferred are those materials, like absorbent foams or absorbent sponges, that are both absorbent and resilient, compressible and do not tend to wet collapse. Suitable absorbent materials comprising foams are described in European Applications EP-A-0 598 833, EP-A-0 598 823 and EP-A-0 598 834.

In the preferred embodiment the total absorbent capacity of the hump forming element 31, together with the other absorbent materials in the primary and secondary should be compatible with the intended exudate loading for the

compound sanitary napkin 20. Further, the absorbent capacity of the hump forming element 31 may be varied to accommodate wearers ranging in the expected amount of exudate fluid volume. For instance, a different absorbent capacity may be utilized for compound sanitary napkins intended for day time use as compared with those intended for night time use, or for compound sanitary napkins intended for use by teenage females as compared with those intended by more mature women.

Materials selected for use as the hump forming element 31 are preferably compliant, soft, comfortable, compressible and resilient to enhance body fit and comfort of the compound sanitary napkin while raising the body facing surface of the primary absorbent member 30 toward the discharge area of the user.

While the hump forming element 31 can be generally of any cross-sectional shape in its unstressed condition it is preferably half circular or oval in cross-section. In the embodiment illustrated in FIG. 3, the hump forming element 31 is comprised of an absorbent foam and is manufactured in a generally cylindrical shape with a roughly half oval cross-section.

The hump forming element 31 is typically longer along the longitudinal axis of the sanitary napkin than along the lateral axis and does not extend beyond the periphery 26 of the primary absorbent member 30. The hump forming element 31 is preferably positioned so that, in use, it corresponds to the discharge area of the user. As illustrated in FIG. 2 the hump forming element 31 is shorter than the primary absorbent member 30 and extends substantially along the central region 28 of the sanitary napkin.

The hump forming element 31 may have a constant height substantially along its entire length, as illustrated in FIG. 2, or, alternatively, the height of the hump forming element 31 may change along its length. The maximum height of the hump forming element 31 is larger than the maximum height of the primary absorbent member 30 and, preferably, is at least 1.5 times the maximum height of the primary absorbent member 30.

In case the hump forming element 31 is comprised of loose material, e.g. fibrous material, it is preferably enwrapped in a layer 36, which is selected from those described as topsheets above, e.g. a nonwoven layer, as illustrated in FIG. 3.

Referring to FIGS. 1-3, the compound sanitary napkin of the present invention further comprises a secondary absorbent member 50. The secondary absorbent member 50 preferably comprises a liquid permeable topsheet 52, a liquid impervious backsheet 54 joined with the topsheet 52, and an absorbent element 56 positioned between the topsheet 52 and the backsheet 54.

The topsheet 52 can be any fluid pervious material commonly used in sanitary napkins, disposable diapers, and the like. It can be any of the materials described above as being useful in the topsheet 32 of the primary absorbent member 30. The absorbent element 56 can be any absorbent material commonly used in sanitary napkins, disposable diapers, and the like.

As a practical matter, most of the bodily fluids are absorbed by and are contained within the absorbent material of the hump forming element. One major function of the secondary absorbent member 50 is to protect the user's garments from soiling by absorbed fluids which may be expelled from both the primary absorbent member or the hump forming element or which may inadvertently bypass them. Because the absorbent element 56 of the secondary absorbent member 50 performs a different function from that of the absorbent material of the hump forming element 31, the absorbent element 56 can be, and most preferably is, somewhat thinner and less bulky than the hump forming element 31.

Optionally, the secondary absorbent member may be manufactured without an absorbent element. Since in the preferred embodiment most if not all of the bodily fluids are preferably absorbed by and are contained within the absorbent material of the hump forming element 31, the secondary absorbent member 50 need only to protect the user's garments from soiling by relatively small amounts of fluids. Accordingly, an absorbent element may not be necessary to contain the fluids within the secondary absorbent member in order to prevent them from soiling the user's garments.

The backsheet 54 is impervious to liquids (e.g., menses and/or urine) and is preferably manufactured from a thin plastic film, although other flexible liquid impervious materials may also be used. In use, the backsheet 54 is interposed between the absorbent element 56 and the user's undergarments. The function of the backsheet 54 is to prevent exudates which may be expelled from or which inadvertently bypass the hump forming element and exudates absorbed and

contained in the absorbent element 56 from contacting and soiling the user's undergarments. The backsheet 54 may thus comprise a woven or nonwoven material, polymeric films such as thermoplastic films of polyethylene or polypropylene, semi-permeable films which provide breathability but prevent liquid transport, or composite materials such as a film-coated nonwoven material. Preferably, the backsheet is a polyethylene film having a thickness of from about 0.012 mm (0.5 mil) to about 0.015 mm (2.0 mil). The backsheet is preferably embossed and/or matte finished to provide a more clothlike appearance. Further, the backsheet may permit vapors to escape from the absorbent element 56 (i.e., breathable) while still preventing exudates from passing through the backsheet.

Preferably, the secondary absorbent member 50 is provided with a support means or attachment means, such as adhesive attachment means 58. The adhesive attachment means 58 provides a means for securing the compound sanitary napkin 20 in the crotch portion of the user's undergarment or panty. The adhesive is typically covered with a removable release liner 59 in order to keep the adhesive from drying out or adhering to a surface other than the crotch portion of the panty prior to use. Any commercially available release liners commonly used for such purposes can be utilized herein. The compound sanitary napkin 20 of the present invention is used by removing the release liner 50 and thereafter placing the sanitary napkin in a panty so that the adhesive 58 contacts the panty. The adhesive 58 maintains the sanitary napkin in its position within the panty during use.

As shown in FIGS. 1-3, the secondary absorbent member can be of generally rectangular shape. Other suitable shapes include but are not limited to oval, hourglass, dog-bone, asymmetric, etc.

Referring now to FIG. 1, the secondary absorbent member 50 preferably has a length 60 and a width 61. The secondary absorbent member is preferably from about 20 to 40 cm long, more preferably from about 25 to 35 cm long, and most preferably is about 30 cm long.

While it can be of generally any cross-section in its unstressed condition, the secondary absorbent member is preferably rectangular in cross-section. The secondary absorbent member is preferably from about 5 to 15 cm in width, more preferably from about 5 to 10 cm in width, and most preferably from about 5 to 8 cm in width. The thickness of the secondary absorbent member 50, as shown in

cross-section in FIGS. 2 and 3, is generally less than its width.

Preferably, the secondary absorbent member will be thin and have a caliper of less than about 3.0 millimeters, more preferably less than about 2.6 millimeters, more preferably less than about 2.2 millimeters, and most preferably less than about 2.0 millimeters.

The primary absorbent member of the present invention is thin and flexible due to its lack of bulkiness; it works in combination with the underlying resilient hump forming element that raises the body facing surface of the primary absorbent member towards the discharge area of the user. Due to its thinness and flexibility the primary absorbent member is capable of effectively conform to the anatomy of the user and is provided with the respective shaping force by the underlying hump forming element.

The primary absorbent member and the underlying hump forming element are preferably sized and shaped such that at least a portion of the primary absorbent member will fit within the labia, with the primary absorbent member that comfortably conforms to the anatomy of the user and the hump forming element that provides bulkiness and, preferably, absorbent capacity, while raising the primary absorbent member towards the anatomy of the user.

Accordingly, the width of the primary absorbent member should be sized such that it will reside at least partially within the labia. That is, a portion of the primary absorbent member will preferably fit within the labia during use. Since the exposed female genitalia, including the labia, are generally referred to as soft body tissue, it is important that the materials comprising the primary absorbent member and the hump forming element be comfortable and relative soft such that they are non-irritating and/or uncomfortable for the user. It has been found that a primary absorbent member having a width of about 40 mm and a hump forming element having a width from 15 to 25 mm, preferably of about 15 mm, constitute a preferred combination so that at least part of primary absorbent member will comfortably fit within at least a portion of the labial groove for most women.

While the width of the primary absorbent member is generally not greater than the width of the secondary absorbent member, it is preferred that the minimum width of the secondary absorbent member is at least 1.25 times the maximum width

of the primary absorbent member. More preferably, the minimum width of the secondary absorbent member is at least 1.5 times the maximum width of the primary absorbent member. Most preferably, the minimum width of the secondary absorbent member is about 2 times the maximum width of the primary absorbent member.

Preferably, the secondary absorbent member is about the same length as the primary absorbent member while the compound sanitary napkin is in an unstressed condition. However, it is quite possible for the secondary absorbent member to be longer than the primary absorbent member and still function effectively.

The width of the hump forming element is generally not greater than the width of the primary absorbent member, and, therefore, it is not greater than the width of the secondary absorbent member as well. It is preferred that the minimum width of the secondary absorbent member is at least 1.5 times the maximum width of the hump forming element. More preferably, the minimum width of the secondary absorbent member is at least 2 times the maximum width of the hump forming element. Most preferably, the minimum width of the secondary absorbent member is in the range from about 3 to about 8 times the maximum width of the hump forming element.

Optionally, the secondary absorbent member 50 may have two flaps 19 each of which are adjacent to and extend laterally from the side edge of the absorbent core, as shown in FIG. 4. The flaps 19 are configured to drape over the edges of the wearer's panties in the crotch region so that the flaps are disposed between the edges of the wearer's panties and the wearer's thighs. The flaps serve at least two purposes. First, the flaps help serve to prevent soiling of the wearer's body and panties by menstrual fluid, preferably by forming a double wall barrier along the edges of the panty. Second, the flaps are preferably provided with attachment means on their garment facing surface so that the flaps can be folded back under the panty and attached to the garment facing side of the panty. In this way, the flaps serve to keep the sanitary napkin properly positioned in the panty.

In a preferred embodiment, the flaps are comprised of the topsheet, absorbent element, and backsheet. Further, the flaps are preferably unitary to the laminae of the secondary absorbent element. In other words, the topsheet, absorbent element, and backsheet simply extend laterally outward to form the flaps. However, the flaps need not be unitary with the secondary absorbent member, but can be separate

elements which are affixed to the secondary absorbent member. Further, the flaps can be comprised of a single substrate or other laminae configurations. It is recommended, however, that the flaps have a liquid impervious backsheet to prevent exudates which reach the flaps from soiling the edges of the wearer's panties.

A number of sanitary napkins having flaps suitable or adaptable for use with the secondary absorbent member 50 of the compound sanitary napkin 20 of the present invention are disclosed in U.S. Pat. No. 4,687,478 issued to Van Tilburg on Aug. 18, 1987; U.S. Pat. No. 4,589,876 issued to Van Tilburg on May 20, 1986; and U.S. Pat. No. 4,608,047 issued to Mattingly on Aug. 26, 1986.

Optionally, the secondary absorbent member may comprise components that naturally wrap the sides of a wearer's panties. A sanitary napkin having components that naturally wrap the sides of a wearer's panties suitable for use with the secondary absorbent member of the compound sanitary napkin 20 of the present invention are disclosed in U.S. Patent Application Serial No. 08/096,121, (P&G Case 4961) entitled "Absorbent Article having Panty Covering Components that Naturally Wrap the Sides of Panties", filed July 22, 1993, in the names of Lavash, et al and U.S. Patent Application Serial No. 08/277733 (P&G Case 5354) entitled "Absorbent Articles Having Undergarment Covering Components with Zones of Extensibility", filed July 20, 1994, in the names of Weinberger, et al.

The individual components of the primary absorbent member 30 and the secondary absorbent member 50 may be comprised of components that are extensible or elastically stretchable in the longitudinal and/or lateral direction when the compound sanitary napkin is worn.

Referring now to FIGS. 2 and 3, it can be seen that the hump forming element 31 is comprised between the primary absorbent member 30 and the secondary absorbent member 50, symmetrically positioned in transverse direction along the longitudinal axis of the sanitary napkin 20. The hump forming element 31 is affixed to the secondary absorbent member 50 along the longitudinal axis by joining means generally indicated as 71 in FIGS. 2 and 3. It is preferred that the hump forming element 31 is affixed along its whole longitudinal length to the secondary absorbent member 50.

Referring now to FIG. 1, it can be seen that the primary absorbent member 30 and the secondary absorbent member 50 have their length each parallel, and in fact corresponding, to the longitudinal axis of the sanitary napkin 20. To form the compound sanitary napkin of the present invention, the primary absorbent member 30 is affixed to the secondary absorbent member 50 by joining means generally indicated as 70 in FIGS. 2 and 3; preferably the primary absorbent member 30 is not affixed to the hump forming element 31, though there may be discrete points of attachment between them.

The precise nature of the joining means is immaterial so long as the joining means selected serves to join the primary absorbent member to the secondary absorbent member and, optionally but not preferably, to the hump forming member into the compound sanitary napkin of the present invention with sufficient tenacity that the primary absorbent member and the secondary absorbent member are not disconnected during use. Joining means such as adhesive attachment with well known hot melt and pressure sensitive adhesives are quite satisfactory. If the nature of the components selected to construct the constituents of the compound sanitary napkin so permit, heat welding, ultrasonic welding, or a combination of both heat and ultrasonic welding can be used.

Preferably the primary absorbent member is affixed to the secondary absorbent member substantially continuously along the length where they are in direct contact; as illustrated in FIG. 1 and 2 this length corresponds to both end edges 25 of the sanitary napkin and to at least part of the first and second end regions 27 and 29.

The primary absorbent member 30 has a width 41. The compound sanitary napkin has a joining means width 541. The joining means width 541 is less than the width 41 of the primary absorbent member 30. Preferably, the joining means width 541 is less than 75% of the width of the primary absorbent member 30. More preferably, the joining means width 541 is less than 50% of the width of the primary absorbent member 30. Most preferably, the joining means width 541 is less than 25% of the width of the primary absorbent member 30.

Referring now to FIG. 5, there is shown another preferred embodiment of a compound sanitary napkin 20 of the present invention. The primary absorbent member 30 has a length 40 that is less than the length 60 of the secondary absorbent

member 50. Any other element of this embodiment is similar to what has been already described referring to FIGS. 1 to 3.

In FIG. 3 it can be seen that topsheet 32 completely encases the fluid receiving layer 33 of the primary absorbent member 30. Also topsheet 36 completely encases the hump forming element 31. In this embodiment, the topsheet 32 for the primary absorbent member 30 is separate and distinct from the topsheet 52 for the secondary absorbent member 50 and topsheet 36 of the hump forming element 31.

Optionally, the topsheet for the primary absorbent member 30 and the secondary absorbent member 50 may be made of a single web of material, such as topsheet 100 as seen in FIG. 6. In this embodiment topsheet 100 is used for the topsheet on both the primary absorbent member 30 and the secondary absorbent member 50. In the embodiment of FIG. 6 the topsheet 100 can serve as a joining means 70 connecting the primary absorbent member and the secondary absorbent member together. The compound sanitary napkin may also include additional joining means to connect the primary absorbent member to the secondary absorbent member and the hump forming element to the secondary absorbent member. The joining means width 541 is less than the width 41 of the primary absorbent member 30. In the embodiment of FIG. 6 the hump forming element 31 can be provided without topsheet unless topsheet is required to maintain hump forming element 31 with the necessary integrity to provide the desired upward lifting to the primary absorbent member 30.

An alternate embodiment of the present invention is illustrated in FIG. 7, which is similar to that disclosed in FIG. 3, but with the hump forming element 131 integrally formed with the secondary absorbent member 150; a topsheet 152 is superimposed to the common structure constituted by the hump forming element 131 and the secondary absorbent member 150; the primary absorbent member 130 is similar to the primary absorbent member 30 already described with reference to FIG. 3.

A further alternate embodiment of the present invention is illustrated in FIG. 8. The hump forming element 31 is positioned on the garment facing side of the secondary absorbent member 250; more particularly it is comprised between the absorbent element 56 of the secondary absorbent member 250 and the backsheet 54.

In this embodiment the hump forming element 31 is provided without topsheet similarly to the embodiment illustrated in FIG. 6.

It may be desirable to provide a compound sanitary napkin having a primary absorbent member with varying degrees of width or caliper throughout its length. For example, the primary absorbent member may be relatively thicker in the central region as opposed to the end regions. Alternatively, the primary absorbent member may be relatively thinner in the central region as opposed to the end regions.

What is claimed is:

1. A compound disposable absorbent article for wearing adjacent a body discharge area, said article having a body facing surface, a garment facing surface, a longitudinal axis and a lateral axis, a primary absorbent member having a length and a width and a secondary absorbent member having a length and a width, said primary absorbent member and said secondary absorbent member having their length each parallel to said longitudinal axis, said secondary absorbent member being closer to said garment facing surface than said primary absorbent member, said primary absorbent member being affixed to said secondary absorbent member by joining means, said width of said secondary absorbent member being equal or greater than said width of said primary absorbent member, characterized in that said article further comprises a hump forming element below said primary absorbent element to raise said body facing surface towards said discharge area.
2. A compound disposable absorbent article according to claim 1, characterized in that the maximum height of said hump forming element is greater than the maximum height of said primary absorbent member.
3. A compound disposable absorbent article according to claim 1, characterized in that said hump forming element has a maximum height that is at least 1.5 times the maximum height of said primary absorbent member.
4. A compound disposable absorbent article according to claim 1, characterized in that said hump forming element is longer along said longitudinal axis than along said lateral axis and does not extend beyond the periphery of said primary absorbent member.
5. A compound disposable absorbent article according to claim 1, characterized in that the minimum width of said primary absorbent member is larger than the maximum width of said hump forming element and the length of said hump forming element is shorter than the length of said primary absorbent member.
6. A compound disposable absorbent article according to claim 1, characterized in that said hump forming element comprises an absorbent foam material.
7. A compound disposable absorbent article according to claim 1, characterized in that said primary absorbent member follows the topography of said underlying hump forming element.
8. A compound disposable absorbent article according to claim 1, characterized in that said primary absorbent member comprises at least 10% by weight of fibres providing wet stability.

9. A compound disposable absorbent article according to claim 1, characterized in that said primary absorbent member comprises at least 15 % by weight of fibres providing web stability.
10. A compound disposable absorbent article according to claim 1, characterized in that said hump forming element is positioned between said primary absorbent member and said secondary absorbent member.
11. A compound disposable absorbent article according to claim 1, characterized in that the minimum width of said secondary absorbent member is at least 1.25 times the maximum width of said primary absorbent member.
12. A compound disposable absorbent article according to claim 1, characterized in that the minimum width of said secondary absorbent member is from 1.5 to 2 times the maximum width of said primary absorbent member.
13. A compound disposable absorbent article according to claim 1, characterized in that said length of said secondary absorbent member is at least equal to said length of said primary absorbent member.
14. A compound disposable absorbent article according to claim 1, characterized in that said hump forming element is affixed to said secondary absorbent member along said longitudinal axis.
15. A compound disposable absorbent article according to claim 1, characterized in that said hump forming element is affixed to said secondary absorbent element along said longitudinal axis, continuously along the whole longitudinal extent of said hump forming element.
16. A compound disposable absorbent article according to claim 1, characterized in that said hump forming element is integral with said secondary absorbent member.

85116053

CM 1068 FQ

46128

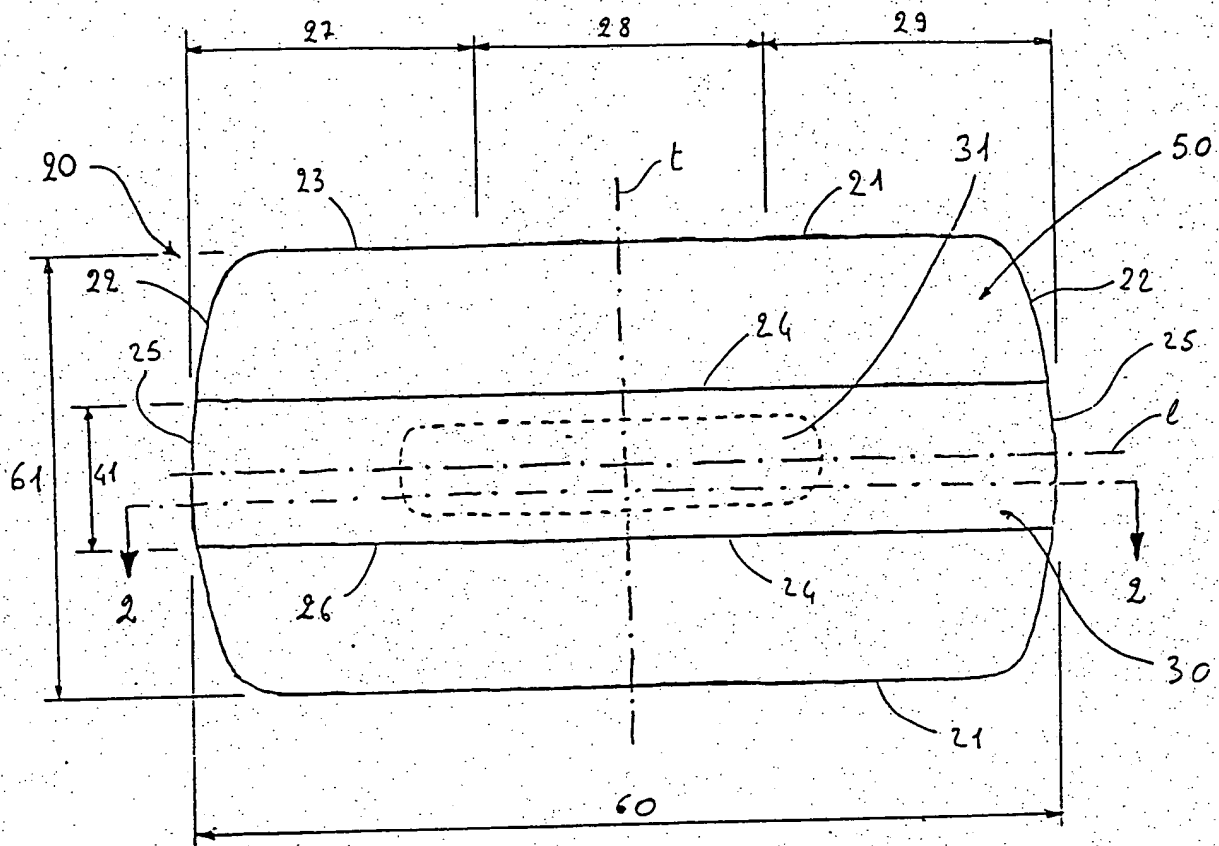


Fig. 1

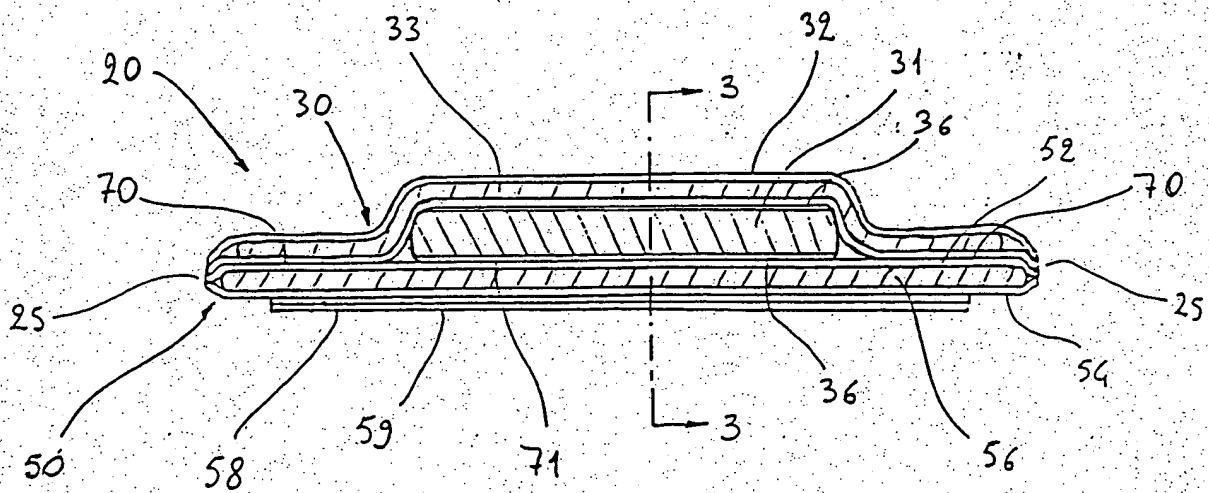


Fig. 2

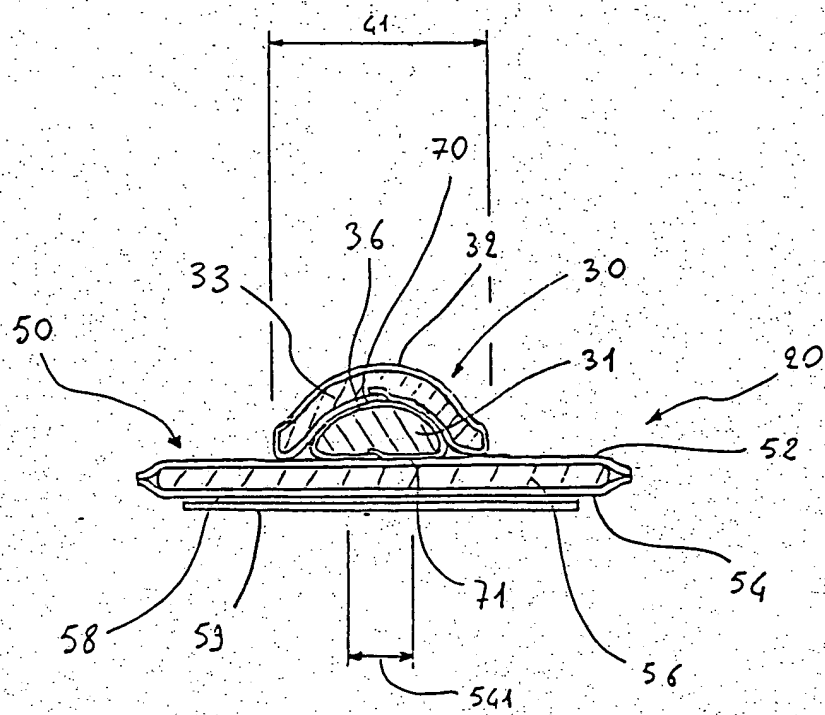


Fig. 3

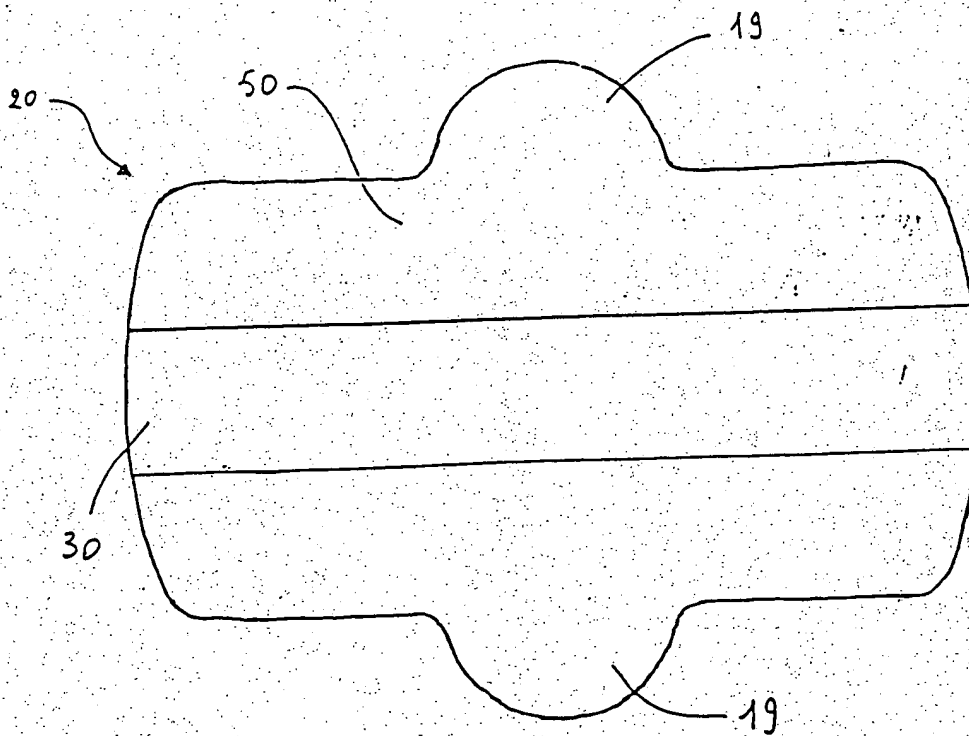


Fig. 4

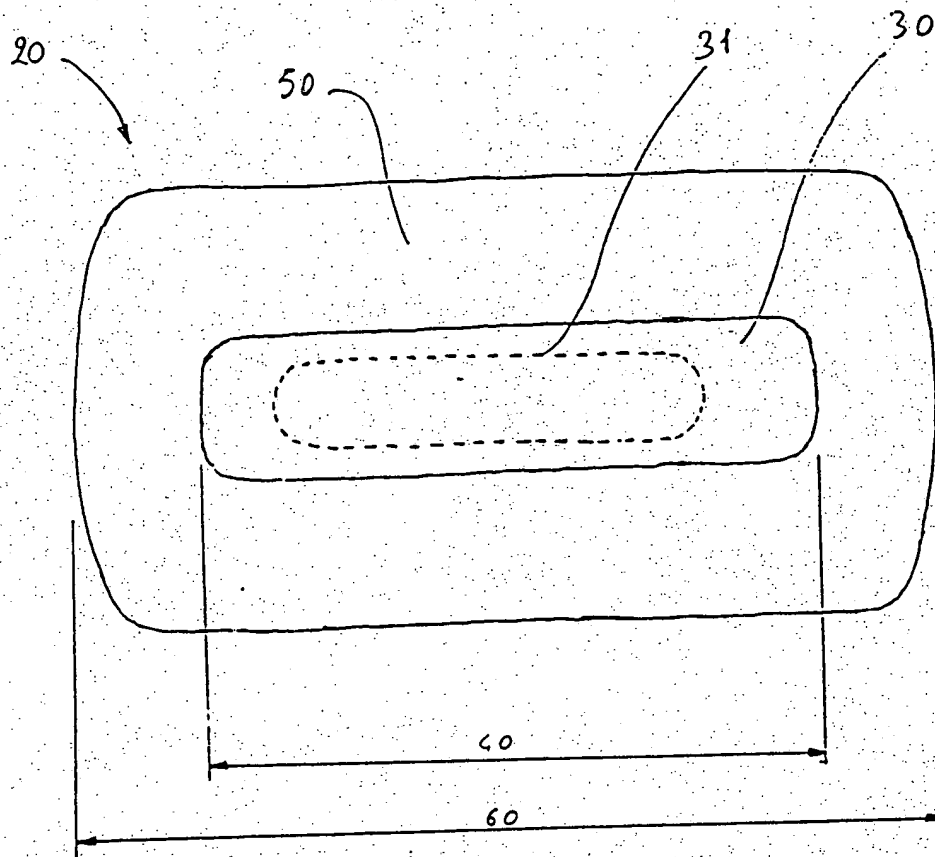


Fig. 5

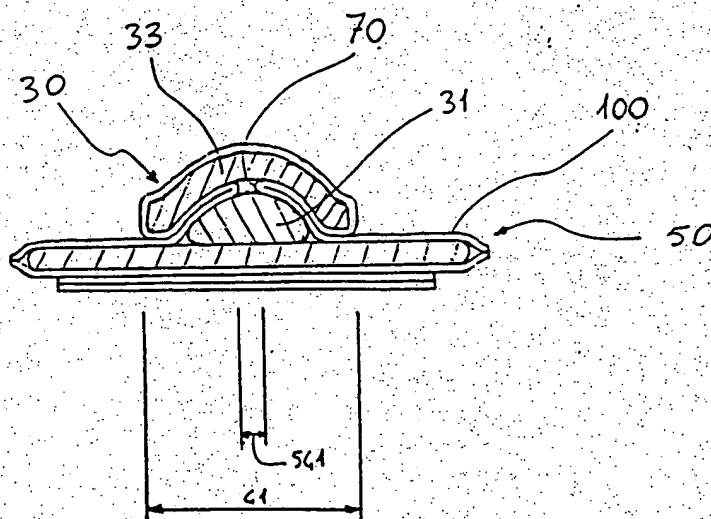


Fig. 6

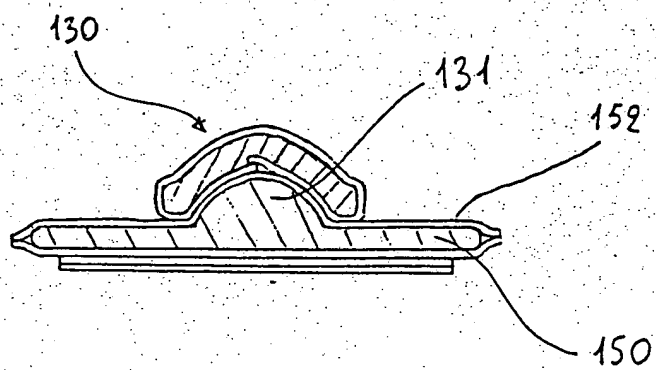


Fig. 7

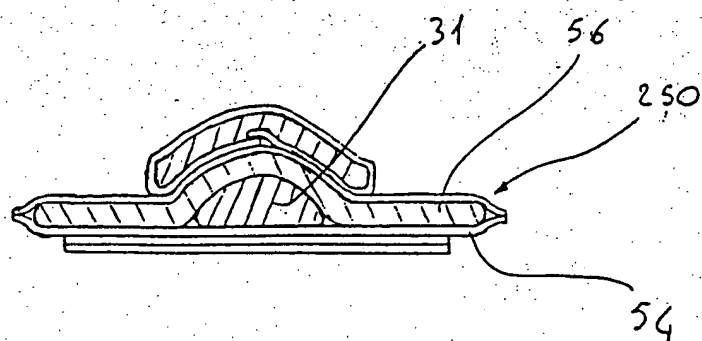


Fig. 8